

DIKAPHOR AJL

Fluorescent Brightener for Paper Industries

DIKAPHOR AJL is a fluorescent brightener, which gives outstanding whiteness to cellulose materials, especially paper and pulp with brilliant bluish shade.

DIKAPHOR AJL can be applied by surface sizing, surface coating, and beater dyeing method.

DIKAPHOR AJL is also suitable for use in the exhaustion process to cotton fabrics especially in the peroxide bleaching method.

Characteristics

- ? High affinity for cellulose materials e.g. pulp, paper and cellulose fibers.
- ? Versatile in application, and it can be applied at all stages in papermaking.
- ? Applicable in a neutral/alkali sizing.
- ? Good substantively and excellent white effects for polyvinyl alcohol (=PVA) and Latexes.
- ? Outstanding compatibility with fillers, white pigments, binders and latexes for paper making.
- ? Very stable in alkaline liquors
- ? Good stability to Peroxides, Reducing agents etc.

Properties

| | |
|-----------------------|--|
| Chemical constitution | : Derivative of 4.4'-Diaminostilbene-2.2'disulfonic acid |
| Appearance | : Pale Yellow Liquid |
| Ionic | : Anionic |
| Solubility | : Easily dissolve into water |
| pH of 1% aq. Sol. | : Weak alkaline |

Stability

| | | | |
|---------------------|--|------------------|--------|
| Applicable pH range | : 6 - 13 | Hydrosulphite | : Good |
| Alkalis | : Very Good | Chlorites | : Poor |
| Acids | : Moderate | Aluminum sulfate | : Good |
| Hydrogen peroxide | : Very Good | | |
| Hard water | : Good | | |
| Storage | : Good in Dark/Cool place (must not be exposed to direct sunlight) | | |

Compatibility or Affinity

Binders

| | |
|--------|------------|
| Starch | : Moderate |
| Casein | : Good |
| PVA | : Good |
| Latex | : Good |

Fillers

| | |
|-------------------|------------|
| Clay | : Moderate |
| Talc | : Moderate |
| Calcium carbonate | : Moderate |

Application

1) Whitening / Brightening method for pulp (Beater dyeing method)

| | |
|---|--------------------------|
| DIKAPHOR AJL | 0.1 - 1.5% o.w. pulp |
| Pulp ratio (N:L) | 1:3 |
| Pulp concentration | |
| a) in chest | 3.3% (weight) |
| b) in flow box | 0.5% (weight) |
| Beating degree | 400 |
| Thickness of paper | 150 g/m ² |
| Sizing agent | 1 - 3% on weight of pulp |
| Aluminum sulfate | 1 - 3% on weight of pulp |
| * Unsized paper can be produced similarly without adding sizing agent and aluminum sulfate in the above recipe. | |

2) Addition to coating color (Surface coating method)

A) Starch composition

| | Dry composition | Wet composition |
|--|-------------------------|-------------------------|
| Pigment : | | |
| Clay | 80 parts | 80 parts |
| Calcium carbonate | 20 | 20 |
| Sodium pyrophosphate | 0.2 | 0.2 |
| Water | -- | 27.6 |
| Dispersing agent | 0.2 | 0.5 |
| Starch | 5.5 | 5.5 |
| Water | -- | 10 |
| Latex | 12.5 | 28 |
| Resin | -- | 1.6 |
| Ammonia water (25%) | -- | 1.3 |
| Calcium stearate | 1.0 | 2.0 |
| DIKAPHOR AJL (Dosage to be calculated on the total solids content) | 0.1 - 3.0% o.w. Pigment | 0.1 - 3.0% o.w. Pigment |
| Water | -- | 23.0 |

Note: DIKAPHOR AJL is preferably added after the coating slip has been made.

Coating condition: -

| | |
|---------------------|--|
| Wire rod | No. 14 |
| Coating weight | 22gm/m ² (Woodfree paper, one side) |
| Coating temperature | Room temperature |
| Drying condition | 2 min. At 90°C |

Calendering condition:-

| | |
|----------------|-----------|
| Pigment/Binder | 100/18 |
| Starch/Latex | 5.5/12.5 |
| Total solids | 58% |
| Slip pH | 8.5 - 9.5 |

B) Casein formulation

| | Dry composition | Wet composition |
|----------------------|-----------------|-----------------|
| Clay | 80 parts | 80 parts |
| Calcium carbonate | 20 | 27.4 |
| Sodium pyrophosphate | 0.2 | 0.2 |
| Water | -- | 40 |
| Dispersing agent | 0.2 | 0.5 |
| Ammonium water(25%) | -- | 0.2 |
| Casein | 7.0 | 8.0 |

| | | |
|--|------------|------------|
| Ammonium water(25%) | -- | 1.3 |
| Water* | -- | 40 |
| Latex | 12 | 27 |
| Antiseptics | -- | 0.1 |
| Surfactant | -- | 0.1 |
| Calcium stearate | 1 | 2 |
| DIKAPHOR AJL (Dosage to be calculated on the total solids content) | 0.1 - 3.0% | 0.1 - 3.0% |
| Water | -- | 41 |

* **Note:** DIKAPHOR AJL is preferably added after the coating slip has been made up.

Coating condition: -

| | |
|---------------------|---------------------|
| Coating rod | Wire Rod No. 14 |
| Coating temperature | Room temperature |
| Drying | 2 min. At 90°C |
| Coated weight | 20gm/m ² |

Calendering condition:-

| | |
|----------------------|------------|
| Pigment/Binder | 100/19 |
| Casein/Latex | 7/12 |
| Total solids content | 43% |
| Slip pH | 9.0 - 10.0 |

The information's given in this literature are based on the present state of our knowledge.

However, in view of the wide range of uses and procedures, they cannot necessarily be applied in all cases.

Accordingly, when actually using DIKAPHOR AJL, it is recommendable to perform preliminary experiments sufficiently.